

CLAIMS

1. A mold cleaning material of sheet form comprising at least two base sheets and a cleaning member enclosed therebetween, the cleaning member having at least one of a tablet form, a granular form, a powder form, a sheet form, and a plate form.
2. The mold cleaning material according to claim 1, which comprises a molding member enclosed between the base sheets.
3. The mold cleaning material according to claim 2, wherein the molding member is at least one of unvulcanized synthetic rubber and unvulcanized natural rubber.
4. The mold cleaning material according to claim 2 or 3, wherein at least the outermost base sheets are fibrous sheets having a porosity of 70% or more.
5. The mold cleaning material according to any one of claims 1 to 4, which has a thermoplastic resin film or tape applied to a prescribed part of at least one of the base sheets.
6. The mold cleaning material according to any one of claims 1 to 5, wherein the cleaning member or a combination of the cleaning member and the molding member is enclosed by heat sealing the base sheets via a thermoplastic resin film or tape.
7. The mold cleaning material according to any one of claims 1 to 5, wherein the cleaning member or a combination of the cleaning member and the molding member is

enclosed by adhering the base sheets with at least one of a double-sided tape, an adhesive, and a pressure sensitive adhesive.

8. The mold cleaning material according to any one of claims 1 to 5, wherein the cleaning member or a combination of the cleaning member and the molding member is enclosed by adhering the base sheets by pressing or deforming the base sheets.

9. A method of cleaning a mold comprising the steps of sandwiching a mold cleaning material according to any one of claims 1 to 8 between two halves of a heated mold, applying heat and pressure to the mold cleaning material for a given time to cure the cleaning member, and removing the cleaning material.